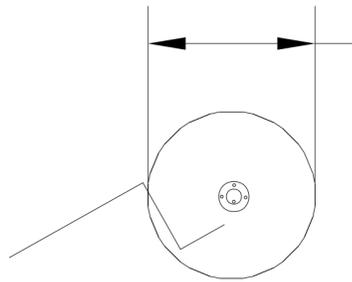
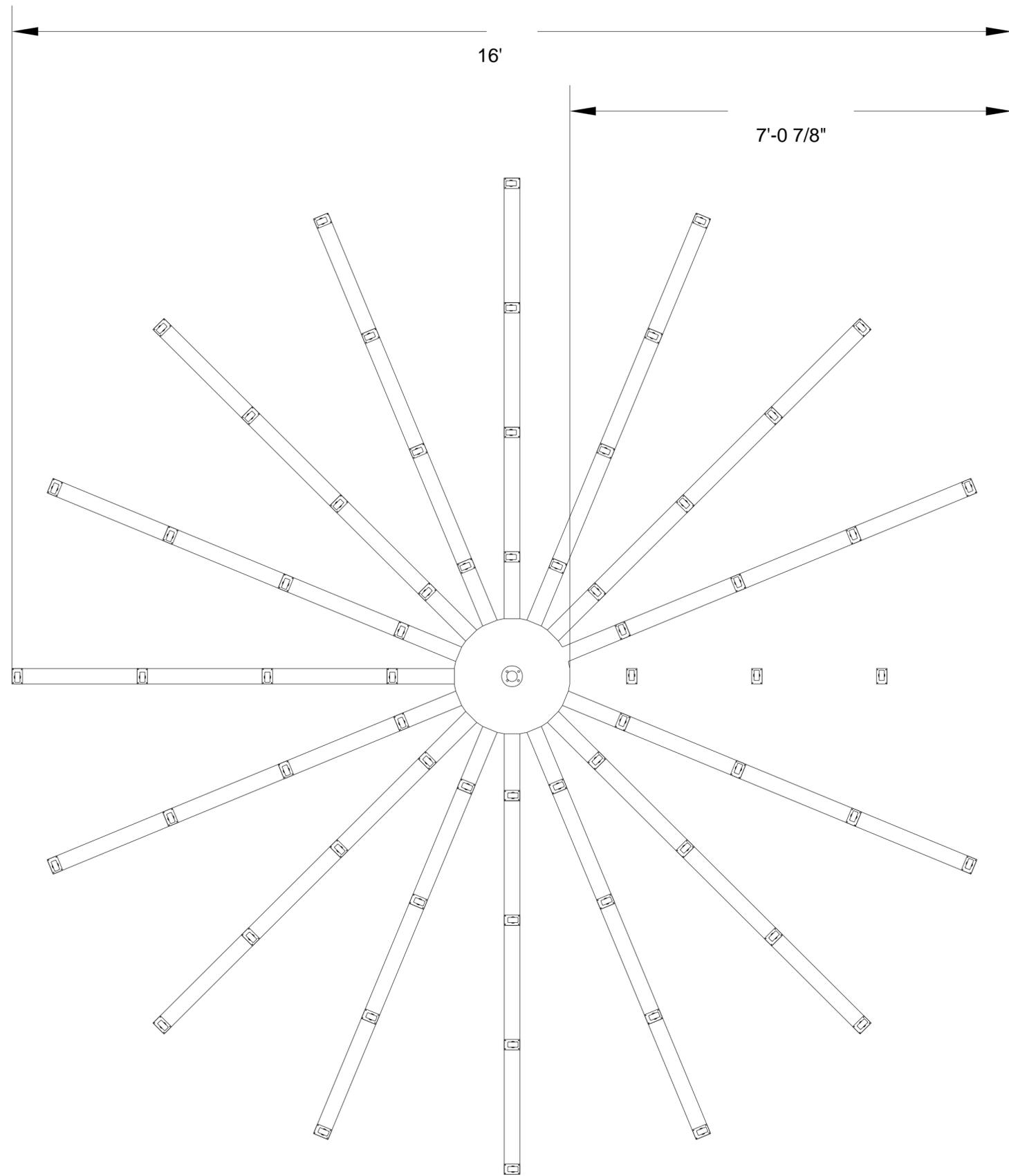


1"x3" with 2" STRAIGHT casters
 Placed at radii of arc peices.
 Build X's 16



1'-10 3/16"

2" pipe flange mounted at
 center of 3/4" plywood "hub"



16'

7'-0 7/8"