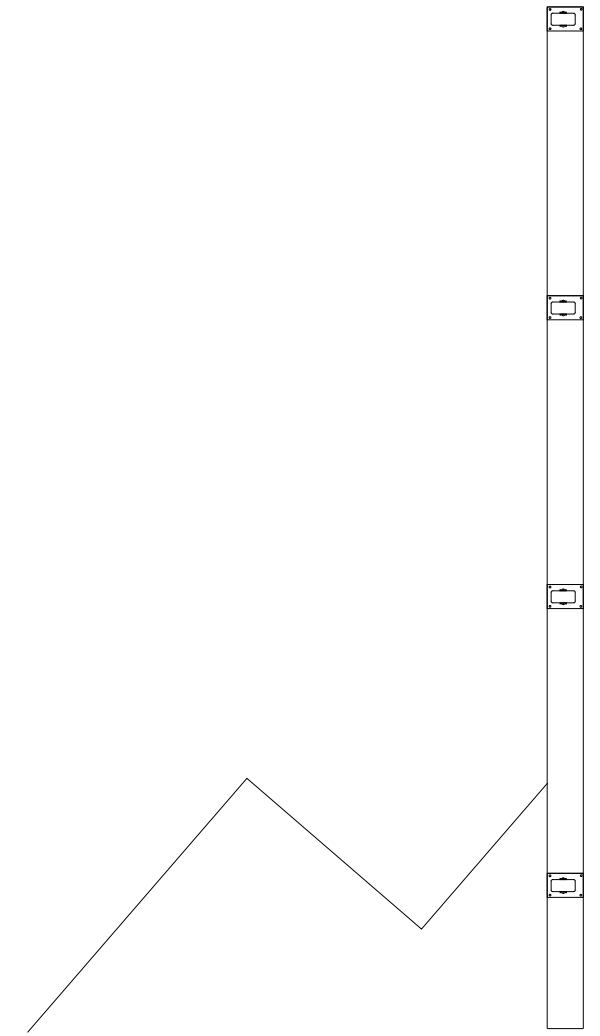
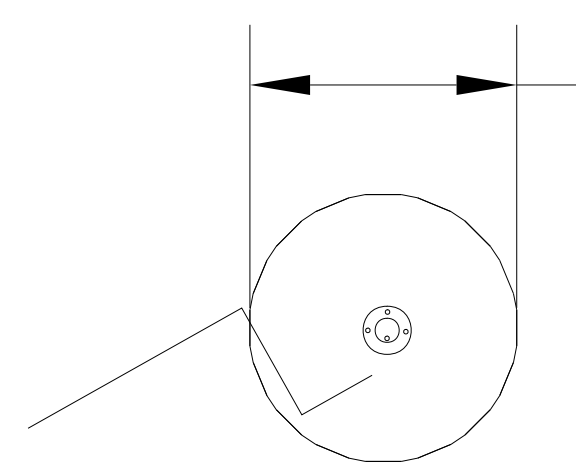


1"x3" with 2" STRAIGHT casters  
Placed at radii of arc peices.  
Build X's 16



2" pipe flange mounted at  
center of 3/4" plywood "hub"



1'-10 3/16"

